

## Material specification sheet

### Saarstahl - 54SiCr6

Material No.:

1.7102

German standard:

DIN EN 10089

International steel grades:

SAE: 9254

JIS: SUP 12

Material group:

Hot rolled steel for quenched and tempered springs

Chemical

composition:

(typical analysis at Saarstahl in %)

| C    | Si   | Mn   | P     | S     | Cr   |
|------|------|------|-------|-------|------|
| 0,56 | 1,45 | 0,70 | <0,01 | <0,01 | 0,65 |

Deviation in chemical composition on request

Application:

Si alloyed quenched and tempered steel for production of springs with smaller sag tendency, especially of high-stressed automotive suspension springs, produced by cold and hot forming

Hot forming and  
heat treatment:

|                         |                      |
|-------------------------|----------------------|
| Hot rolling:            | 1050 - 850 °C        |
| Hot forming to springs: | 940 - 840 °C         |
| Normalising:            | 850 - 880 °C/air     |
| Soft annealing:         | 640 - 680 °C/furnace |
| Hardening:              | min. 840 °C/oil      |
| Tempering:              | 375 - 500 °C/air     |

Mechanical  
properties:

|                                     |             |
|-------------------------------------|-------------|
| Treated for cold shearability (+S): | max. 250 HB |
| Soft annealed (+A):                 | max. 245 HB |
| Spheroidized annealed (+AC):        | max. 230 HB |

Hardened and tempered (+QT), tempering temperature 375-500 °C

|                                                   |             |
|---------------------------------------------------|-------------|
| 0,2% proof stress $R_{p0.2}$ [N/mm <sup>2</sup> ] | min. 1300   |
| Tensile strength $R_m$ [N/mm <sup>2</sup> ]       | 1450 - 2000 |
| Fracture elongation $A_5$ [%]                     | min. 6      |
| Reduction of area $Z$ [%]                         | min. 25     |
| Notch impact energy ISO-V [J]                     | min. 8      |

# Sae 10material Specification

**BM King**



**Sae 10material Specification:**

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