

Throttle Valve Synchronization

10-16-1000

Use of ECU Test

Check and adjust the throttle valve synchronization between two cylinders.

- 1) Remove the fuel pipe. Refer to Fuel Pipe Removal and Installation in Section 10 (Page 10-17).
- 2) Remove the air cleaner chamber. Refer to Air Cleaner Chamber Removal and Installation (Page 10-14).
- 3) Remove the ISC valve from the air cleaner chamber. Refer to ISC Valve Removal and Installation (Page 10-107).
- 4) Connect the lead into clouster and hose.



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- 5) Disconnect the air sensor and vacuum hoses (1) from the throttle body.



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- 6) Connect the respective vacuum hoses and air sensor hoses to each vacuum nipple on the throttle body into the special tool.

Special tool

822-01 1000-0000-000 (Hose)

822-01 1000-0000-000 (Three way joint)



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- 7) Set up the ECU test. (Refer to the ECU operation manual for further steps.)

- 8) Start the engine.

- 9) Click "Data monitor".

- 10) Stop the engine (when temp. more than 80 °C (176 °F)).

Throttle open	40 mm
Idle speed	700 rpm
Throttle cable / throttle	0.5 mm
Throttle adjustment	0.5 mm
Idle air pressure	80 mm

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- 11) Click "Valve control".

- 12) Click "ISC air volume control" (3).



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10-17 Engine Mechanical

- 13) Click "ON" button (2) to the ISC air volume among 2 cylinders.

NOTE

When making this synchronization, be sure that the water temperature is within 80 ± 100 °C (176 ± 212 °F).

Item	Unit	Value
Throttle open	mm	40
Idle speed	rpm	700
Throttle cable / throttle	mm	0.5
Throttle adjustment	mm	0.5
Idle air pressure	mm	80

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1. Throttle open, 20 mm 2. ISC air volume, 10 mm

- 14) Check for the synchronization of vacuum from air and ISC systems.



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- 15) Equalize the vacuum of the cylinders by turning each piston and keep it turning at idling speed.

NOTE

Always run the engine idle at idle speed.



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- 16) If the adjustment is not yet correct, remove each air sensor and clean them with a spray-type carburetor cleaner, and then dry with a compressed air. Also clean the air sensor passages.

NOTE

- Slowly turn the air sensor in clockwise and count the number of turns until the sensor is tightly seated.
- Make a note of how many turns were made so the sensor can be reset correctly after cleaning.

- 17) Repeat the procedures of 1) to 15).

- 18) Close the ECU test and turn the ignition switch to OFF position.

- 19) Disconnect the vacuum hoses and stored the removed parts.

- 20) After completing the throttle valve synchronization, check the UTC and reset the ISC learned value using ECU test. Refer to ISC Valve Present and Opening Installation in Section 10 (Page 10-17).

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