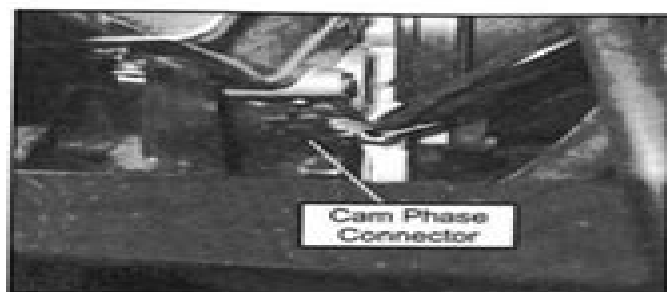


19. Disconnect cam phase sensor (near oil filter).

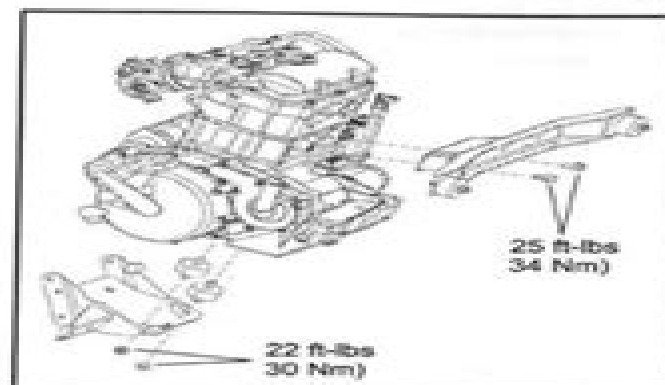


20. Remove the outer clutch cover with PVT outlet duct, drive belt, drive clutch, driven clutch and inner clutch cover (see Chapter 6 "Clutching").
21. Remove the rear PVT inlet hose from the engine crankcase.
22. Disconnect the engine coolant temperature (ECT) sensor harness and the bypass coolant hose from the left side of the cylinder head.



23. Remove the coolant hoses from the engine. Properly dispose of any coolant drained from the engine or hoses.
24. Remove the battery cables from the starter motor. When removing starter cables, note and mark ground cable and positive (+) cable mounting angle and locations.

25. Remove engine mount fasteners as shown below.



26. Carefully remove the engine through the top of the seat base frame. Lift the engine forward to free it from the rear mount and then lift the engine out from the vehicle.

NOTE: Rotating the engine to the left 90 degrees (valve cover facing left) may ease engine removal.

NOTE: Use caution when lifting the engine out of frame. Use an engine lift or other means, if the engine appears too heavy to be lifted manually.

3

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Rachel S Tattersall



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