

DOWNSPOUTS-MANUFACTURED

Figure 1-27 provides information on standard manufactured downspout pipe and elbows.

Figure 1-28A illustrates a typical application which employs a rectangular corrugated downspout and "K" and "W" type elbows (Figure 1-28C). The downspout is joined to the gutter by means of an outlet tube (see Figures 1-24 and 1-25).

joints in downspout systems are made so that the top section fits inside the lower section, where it is necessary to cut the downspout between runs the vertical, the downspout must be pitched. Avoid the use of offsets in long areas. Figure 1-28B shows shapes of standard

downspouts. Table 1-8 shows sizes in which pipe are available and the offset permitted size for each size. In long areas, the rectangular corrugated (RT) and the round corrugated (RC) are recommended.

Style "A" (Figure 1-28C) is a rectangular corrugated elbow formed on the wide dimension, while Style "B" is formed on the narrow dimension. Not shown but elbows are also round and corrugated round elbows. All elbows are available in 45, 60, 75, and 90 degrees.

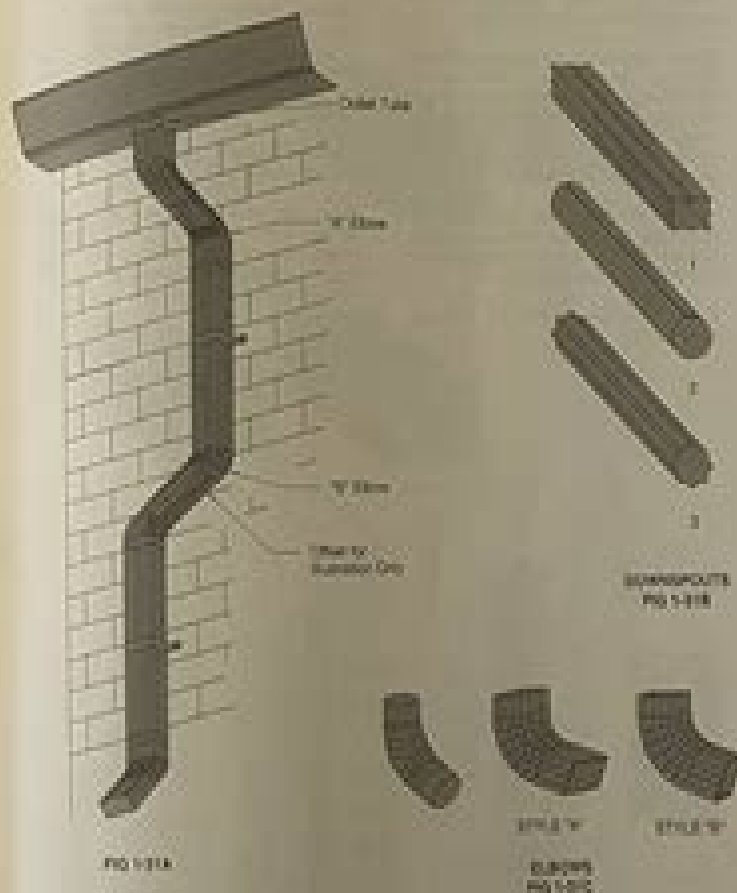
Refer to Figures 1-1 and 1-2 for rectangular gutter design information and details.

TABLE 1-8
DIMENSIONS AND MINIMUM GAGES OF STANDARD DOWNSPOUTS

TYPE	MINIMUM OUTLET TUBE GAGE	DOWNSPOUT SIZE	MIN. GAGE	MIN. GAGE	DOWNSPROUT PIPE	DOWNSPROUT PIPE	MINIMUM GAGE	DOWNSPROUT PIPE
Rect. Round	1/2"	3/4"	1/4"	1/4"	1/2"	1/2"	1/2"	1/2"
	3/4"	1"	1/4"	1/4"	3/4"	3/4"	3/4"	3/4"
	1"	1 1/4"	1/4"	1/4"	1"	1"	1"	1"
	1 1/4"	1 3/4"	1/4"	1/4"	1 1/4"	1 1/4"	1 1/4"	1 1/4"
	1 3/4"	2"	1/4"	1/4"	1 3/4"	1 3/4"	1 3/4"	1 3/4"
Rect. Square	1/2"	3/4"	1/4"	1/4"	1/2"	1/2"	1/2"	1/2"
	3/4"	1"	1/4"	1/4"	3/4"	3/4"	3/4"	3/4"
	1"	1 1/4"	1/4"	1/4"	1"	1"	1"	1"
	1 1/4"	1 3/4"	1/4"	1/4"	1 1/4"	1 1/4"	1 1/4"	1 1/4"
	1 3/4"	2"	1/4"	1/4"	1 3/4"	1 3/4"	1 3/4"	1 3/4"
Rect. Round	1/2"	3/4"	1/4"	1/4"	1/2"	1/2"	1/2"	1/2"
	3/4"	1"	1/4"	1/4"	3/4"	3/4"	3/4"	3/4"
	1"	1 1/4"	1/4"	1/4"	1"	1"	1"	1"
	1 1/4"	1 3/4"	1/4"	1/4"	1 1/4"	1 1/4"	1 1/4"	1 1/4"
	1 3/4"	2"	1/4"	1/4"	1 3/4"	1 3/4"	1 3/4"	1 3/4"
Rect. Square	1/2"	3/4"	1/4"	1/4"	1/2"	1/2"	1/2"	1/2"
	3/4"	1"	1/4"	1/4"	3/4"	3/4"	3/4"	3/4"
	1"	1 1/4"	1/4"	1/4"	1"	1"	1"	1"
	1 1/4"	1 3/4"	1/4"	1/4"	1 1/4"	1 1/4"	1 1/4"	1 1/4"
	1 3/4"	2"	1/4"	1/4"	1 3/4"	1 3/4"	1 3/4"	1 3/4"

For Tables 1-1 to 1-22, see also the notes on pages 1-23 to 1-24.

FIGURE 1-27



DOWNSPOUTS-MANUFACTURED

FIGURE 1-31



Sheet Metal Manual

**Sheet Metal and Air Conditioning
Contractors' National Association
(U.S.). Architectural Sheet Metal
Manuals Committee**

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