

GENERAL

NOTE: It is good practice to check for fault codes using the E.U.D.S. software as a first troubleshooting step. Refer to the (DIAGNOSTIC AND FAULT CODES) subsection.

Always carry out electrical tests on components before removing or installing them.

PROCEDURES

PTO HOUSING

Removing the PTO Housing

1. Disconnect the battery. Refer to (STARTING SYSTEM) subsection.
2. Remove the valve cover. Refer to (CYLINDER HEAD) subsection.
3. Insert the tube of the suction pump in the lower area of the timing chain and syphon remaining oil out of the lower timing chain case.

REQUIRED TOOL	
SUCTION PUMP PTN 529 005 600	



FIGURE 1
1. Suction pump tube
2. Edge of cylinder head

4. Disconnect the air intake hose at throttle body.
5. Move muffler backwards. Refer to (EXHAUST SYSTEM) subsection.
6. Disconnect CPS connector from wiring harness.

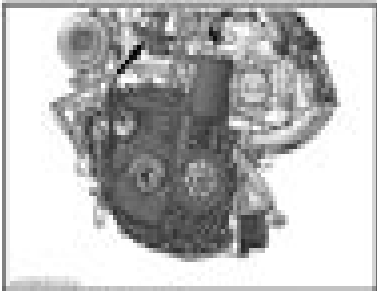


FIGURE 1
Oil connection

7. Disconnect the motor connector. Refer to (ELECTRIC CONNECTION ACCESS) in this subsection.
8. Place rags under PTO housing to prevent oil spillage.

NOTE: Up to 200mm (8 U.S. in) of oil could flow out when removing PTO housing. If spillage occurs, clean immediately with the PULLEY FLANGE CLEANER (P/N 470 711 606) to prevent oil stains.

9. Remove both rear engine support screws.



FIGURE 1
Rear side of engine
1. Rear engine support screws



FIGURE 1
PTO housing removal
1. Rear engine support screws

10. Slightly lift aft end of engine and insert a safety block under the engine to secure it in this position.
11. Remove LH rear engine support.



FIGURE 1
1. Engine support

12. Remove water pump housing, refer to (COOLING SYSTEM) subsection.



FIGURE 1
1. Water pump housing

13. Remove PTO housing retaining screws and CPS harness retaining clamp.

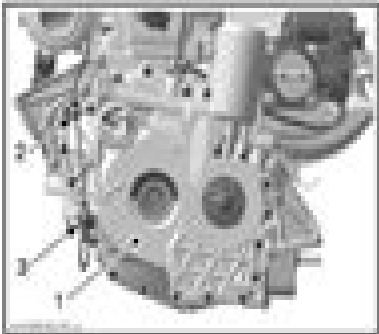


FIGURE 1
1. PTO housing
2. CPS harness retaining clamp

14. Pry off the PTO housing using two flat screwdrivers.

WARNING Avoid scoring or damaging contact surfaces.

NOTE: Be careful not to loose the disc springs and thrust washer located on the starter drive shaft.



FIGURE 1
Disc springs
Thrust washer
Starter drive

15. Remove PTO housing gasket and discard it.

Inspecting the PTO Housing

Inspect PTO housing for cracks or any other damage. Replace if necessary.

Inspect the starter drive needle bearing in the PTO housing.

Repair Manual For 2015 Seadoo Gtx 155

Jeff Clew



Repair Manual For 2015 Seadoo Gtx 155:

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