



Ref No	No. Used	Description	Notes
1	4	Cap screw, hex head, 5/16" x 1/2"	
2	4	Lock washer, 5/16"	
3	1	End cap	
4	1	Oil seal	
5	2	Bearing lock nut	
6	1	Bearing lock washer	
7	1	Tapered roller bearing assembly	
8	AR	Shim .002"	
9	AR	Shim .002"	
10	AR	Shim .002"	
11	AR	Shim .010"	
12	1	Tapered roller bearing assembly	
13	1	Gearset	
14	2	Dowel pin, 1/2" x 1 1/2"	
15	1	Dowel pin, 1/2" x 1 1/2"	
16	1	Gearbox cover weld assembly	
17	1	Pipe plug, 1/2"	
18	12	Cap screw, hex head, 5/16" x 1/2"	
19	12	Lock washer, 5/16"	
20	4	Cap screw, hex head, 1/2" x 1"	
21	4	Lock washer, 1/2"	
22	1	Bearing retainer	
23	AR	Shim .002"	

24	AR	Shim .002"
25	AR	Shim .002"
26	AR	Shim .010"
27	1	Oil seal
28	1	Bearing lock nut
29	1	Bearing lock
30	1	Tapered roller bearing assembly
31	1	Tapered roller bearing assembly
32	AR	Shim .002"
33	AR	Shim .002"
34	AR	Shim .002"
35	1	Bearing retainer
36	6	Cap screw, hex head, 1/2" x 1 1/2"
37	6	Lock washer, 1/2"
38	1	Oil seal
39	1	Crankshaft
40	1	Ring gear hub
41	10	Cap screw, hex head, 1/2" x 1 1/2"
42	10	Lock washer, 1/2"
43	1	Gearbox
44	1	Pipe plug, 1/2"
45	1	Pipe plug assembly

The ring gear and pinion are provided only as matched sets. Numbers are etched on the outer circumference of the ring gear and the forward of the pinion shaft. The numbers must be the same. Do not use if the numbers do not match.

The sets are identified by matching numbers etched on the end of the pinion and on the outer circumference of the ring gear. When replacing, always replace a matched set. To replace the ring gear and pinion set, remove the gearbox from the hull and disassemble it completely. When bearings are being replaced, disassemble the gearbox only to the point where the questionable bearing can be removed.

# Repair Manual For 310 Nh Square Baler

**Rosina Ehmann**



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