

Solution Manual Managerial Accounting Chapter 14

14-8

The following reasons have been offered for holding inventories:

1. To balance ordering or setup costs and carrying costs.
2. To satisfy customer demand (for example, meet delivery dates).
3. To avoid shutting down manufacturing facilities because of
 - a. machine failure
 - b. defective parts
 - c. unavailable parts
 - d. late delivery of parts
4. To buffer against unreliable production processes.
5. To take advantage of discounts.
6. To hedge against future price increases

Required

- a. Explain how the JIT approach responds to each of these reasons and, consequently, argues for insignificant levels of inventories.

Answer

- JIT does not accept setup (or ordering) costs as a given; rather, JIT tempts to drive these costs to zero by reducing the time it takes to set up and by developing long-term contracts with suppliers. Carrying costs are minimized by reducing inventories to insignificant levels.
- JIT reduces lead times, which increases a firm's ability to meet requested delivery dates. This is accomplished by (1) reduction of setup times, (2) improved quality, and (3) cellular manufacturing.
- The problems that usually cause shutdowns are (1) machine failure, (2) defective material or subassembly, (3) unavailability of a material or subassembly, or (4) late delivery of parts. JIT attempts to solve each of the four problems by emphasizing total preventive maintenance and total quality control (strives for zero defects) and building the right kind of relationship with suppliers.

Solution Manual Managerial Accounting Case

Charles E. Davis, Elizabeth Davis



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