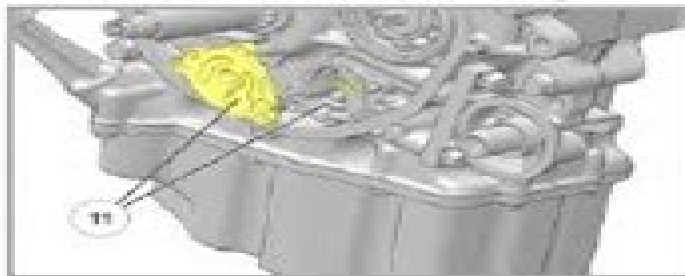


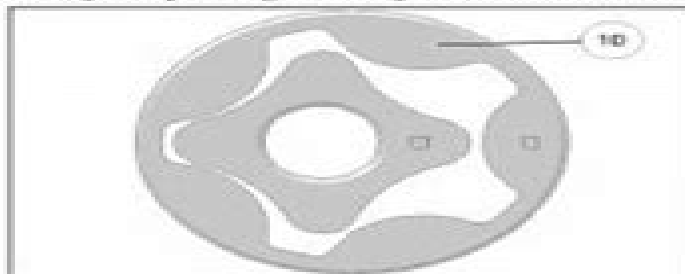
11. Inspect surfaces of pump cavity in crankcase and surface of pump cover for scoring or wear (B).



12. Inspect gerotor for scoring or other damage. Replace parts as a set if damaged.

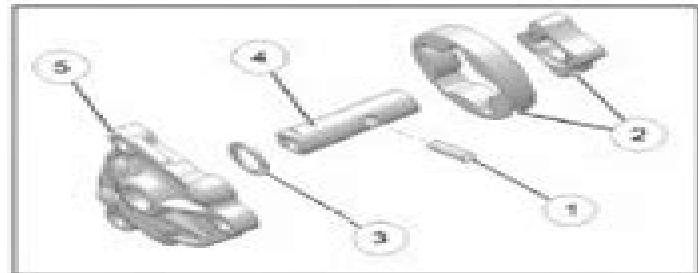
OIL PUMP ASSEMBLY

1. Clean and dry all parts thoroughly. Apply clean engine oil to all parts. Do not use gasket sealer on the pump cover mating surfaces.
2. Align the gerotor (B) according to the orientation dots.

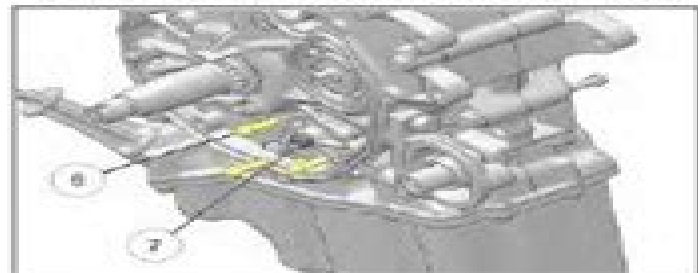


3. Place the drive pin (B) through the oil pump drive shaft.
4. Slide the gerotor (B) onto the drive shaft and lock them into position on the drive pin.
5. Install the washer (B) onto the drive shaft (B).

6. Install the oil pump cover (B) onto the shaft assembly.



7. Grasp the complete oil pump assembly by the drive shaft (B) and install the assembly into the crankcase.

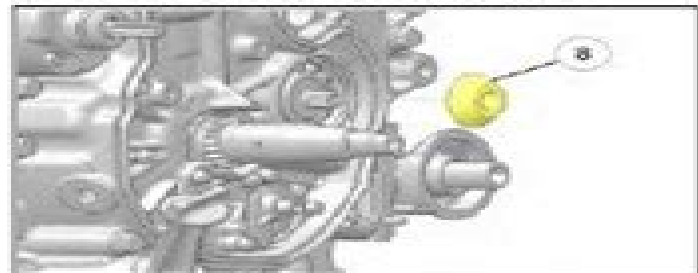


8. Install the oil pump cover bolts (B) and torque to specification.

TORQUE

Oil Pump Cover Bolts
9 ft-lbs (12 Nm)

9. Install the upper oil pump sprocket spacer (B).



Polaris 44x4 Manual

Didier Musso



Polaris 44x4 Manual:

Polaris 44x4 Manual Book Review: Unveiling the Power of Words

In a world driven by information and connectivity, the energy of words has become more evident than ever. They have the capability to inspire, provoke, and ignite change. Such is the essence of the book **Polaris 44x4 Manual**, a literary masterpiece that delves deep into the significance of words and their effect on our lives. Published by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we shall explore the book's key themes, examine its writing style, and analyze its overall impact on readers.

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