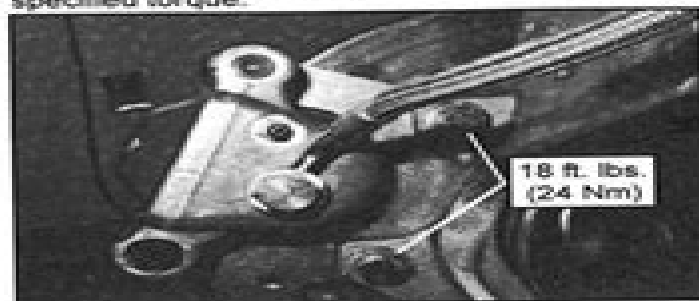


9. Rotate hub. It should rotate smoothly without binding or rough spots or side play.

10. Install brake caliper using new bolts. Tighten bolts to specified torque.



Brake Caliper Bolt Torque
18 ft. lbs. (25 Nm)



CAUTION

New brake disc bolts have a pre-applied locking agent which is destroyed upon removal. Always use new brake disc mounting bolts upon assembly if removed.

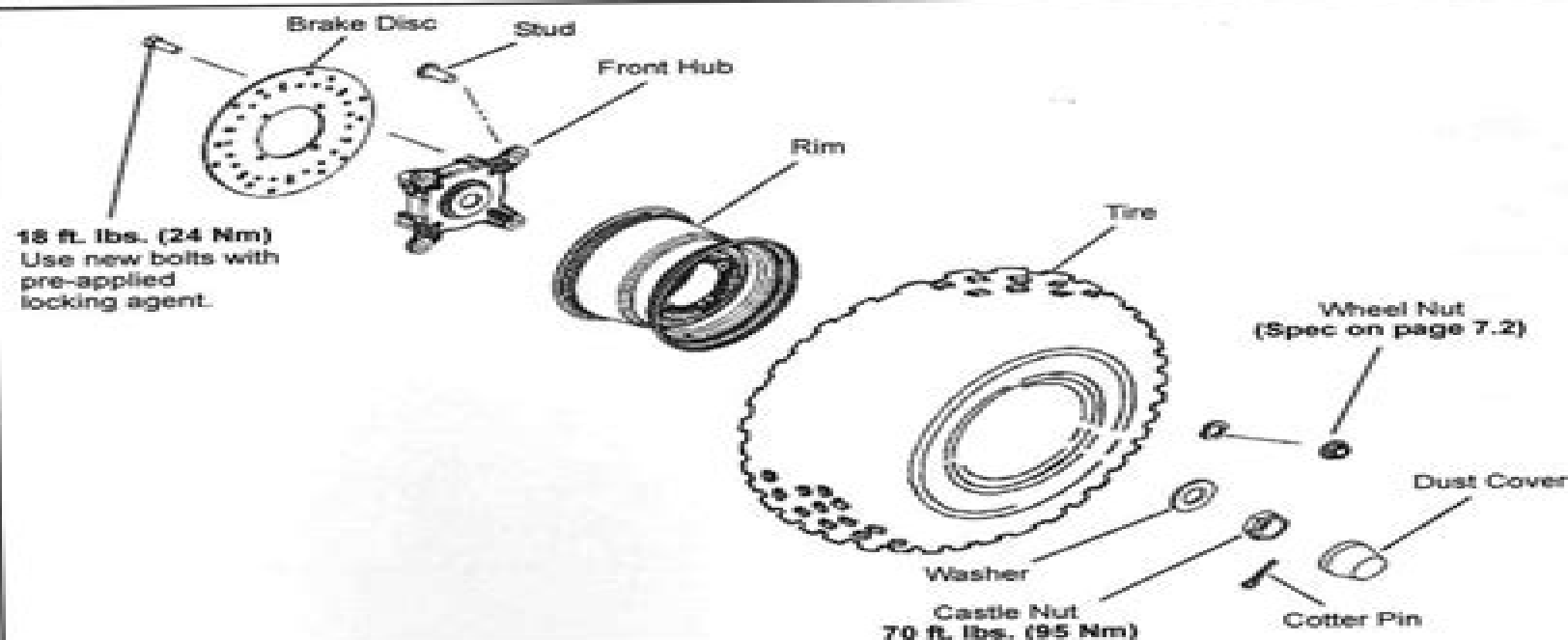
11. Install wheel, washers, wheel nuts, and tighten evenly in a cross pattern to specified torque. Refer to "Torque Specifications".

Flange Nuts:

Flat side against wheel



Front Hub/Wheel Exploded View



Polaris Ranger 400 2012 Parts Manual

Penton Staff



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