

ENGINE COOLANT TEMPERATURE SWITCH

REMOVAL

- Remove the fuel tank cover. (C77-6)
- Drain a small amount of engine coolant. (C76-4)
- Disconnect the engine coolant temperature switch lead wire coupler.
- Place a rag under the switch and remove the engine coolant temperature switch. (1)



INSPECTION

- Check the engine coolant temperature switch by testing it at the bench as shown in the figure. Connect the temperature switch (1) to a circuit tester and place it in the oil contained in a pan, which is placed on a stove.
- Heat the oil to raise its temperature slowly and read the column thermometer (2) when the switch closes or opens.

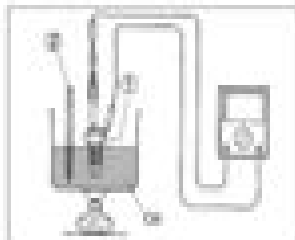
09000-25008 Multi-circuit tester set

Tester test indication: Continuity test (-+)

Engine coolant temp. switch operating temperature
Standard (OFF→ON): Approx. 110°C (230°F)
(ON→OFF): Approx. 108°C (226°F)

CAUTION

- * Take special care when handling the temperature switch. It may cause damage if it gets a sharp impact.
- * Do not contact the engine coolant temperature switch (1) and the column thermometer (2) with a pan.



INSTALLATION

- Apply coolant to the threaded portion of the engine coolant temp. switch.
- 99104-31140: SUZUKI BOND "1200R" (USA)
- 99006-31110: SUZUKI BOND "1200" (OTHERS)
- Tighten the engine coolant temperature switch to the specified torque.

Engine coolant temperature switch:
10 N·m (5.0 kgf-m, 7.0 lb-ft)

CAUTION

- * Take special care when handling the temperature switch. It may cause damage if it gets a sharp impact.

- Install the fuel tank cover. (C77-6)
- Pour engine coolant. (C72-10)



THERMOSTAT

REMOVAL

- Remove the fuel tank cover. (C77-6)
- Drain a small amount of engine coolant. (C76-4)
- Place a rag under the thermostat case.
- Remove the thermostat case.
- Remove the thermostat.



INSPECTION

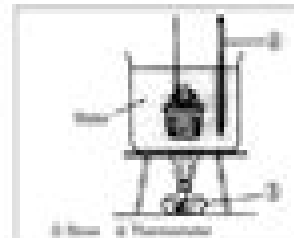
Inspect the thermostat pellet for signs of cracking. Test the thermostat at the bench for control action, in the following manner.

- Pass a string between flange, as shown in the photograph.
- Immerse the thermostat in the water contained in a beaker, as shown in the illustration. Note that the immersed thermostat is in suspension. Heat the water by placing the beaker on a stove and observe the rising temperature on a thermometer.



- Read the thermometer just when opening the thermostat. The reading, which is the temperature level at which the thermostat valve begins to open, should satisfy the standard value.

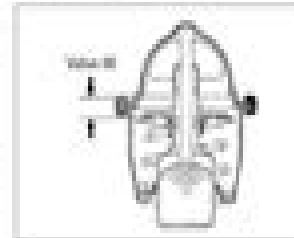
Thermostat valve opening temperature
Standard: 75.5-76.5°C (164-170°F)



- Keep on heating the water to raise its temperature.
- Just when the water temperature reaches specified value, the thermostat valve should have lifted by at least 3.0 mm (0.12 in).

Thermostat valve lift
Standard: Over 3.0 mm at 90°C (Over 0.12 in at 194°F)

- A thermostat failing to satisfy either of the two requirements (start-to-open temperature and valve lift) must be replaced.



INSTALLATION

- Install the thermostat in the reverse order of removal.
- Apply engine coolant to the rubber seal on the thermostat.
- After installing the thermostat, be sure to add engine coolant. (C72-10)
- Install the fuel tank cover. (C77-6)
- Tighten the thermostat case bolts to the specified torque.

Thermostat case bolt: 10 N·m (5.0 kgf-m, 7.0 lb-ft)



Service Manual For Vinson

Rachel S Tattersall



Service Manual For Vinson:

Operator's and Unit Maintenance Manual for Vinson Interconnecting Box ,1986 **Intermediate Direct Support and Specialized Repair Activity Maintenance Manual for Vinson Interconnecting Box, Test Set AN/USM-481 (NSN 6625-01-106-4296).** ,1987 Monthly Catalogue, United States Public Documents ,1990

Monthly Catalog of United States Government Publications United States. Superintendent of Documents,1991

Hearings Before and Special Reports Made by Committee on Armed Services of the House of Representatives on Subjects Affecting the Naval and Military Establishments ,1960 Hearings Before Special Subcommittee on Utilization of Military Manpower, on Air Force Manuals United States. Congress. House. Committee on Armed Services,1960 Committee Serial No 60 Considers allegations of improprieties in Air Force training manuals Focuses on manuals containing allegations of communist infiltration of the National Council of Churches **Hearings ... on Sundry Legislation Affecting the Naval and Military Establishments** United States. Congress. House. Committee on Armed Services, **Hearings** United States. Congress. House. Committee on Armed Services,1959 *Report of Special Subcommittee on Utilization of Military Manpower on Air Force Manuals* United States. Congress. House. Committee on Armed Services,1960 **Hearings** United States. Congress. House,1960 Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office,1972 **Combined Operation and Maintenance Instructions: Chapters 1 through 6** ,1992 Combined Operation and Maintenance Instructions ,1990 **Field Manuals** United States. War Department,1980-07-02 **Monthly Catalog of United States Government Publications** ,1991 **Catalog of Copyright Entries** Library of Congress. Copyright Office,1952 Which Bible? Elton A. Jones,1996-09 1960 the sources of the King James Version Revised Standard Version carefully compared the Bible of the Waldenses the Bible of the Reformers the Revisions the Revisers Retrofitting Sprawl Emily Talen,2015 Planners geographers designers and architects present research grounded in diverse locales including Phoenix Seattle Atlanta and Washington D C metro areas The authors address head on the most controversial aspects of sprawl issues of power and control justice and equity and American attitudes about regulating private development **Journal of the United States Artillery** ,1953 **Radio Operator** United States. Department of the Army,1980

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