

SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

| | |
|--------------|-------------|
| Rp/rpm | 5/4800-5500 |
| | 6/5200-5700 |
| | 8/5200-5700 |

Bore:

| | |
|------------|------------|
| 5 Hp | .43 mm |
| | (1.69 in.) |

| | |
|----------------|------------|
| 6 & 8 Hp | .50 mm |
| | (1.97 in.) |

Stroke:

| | |
|------------|------------|
| 5 Hp | .39 mm |
| | (1.54 in.) |

| | |
|----------------|------------|
| 6 & 8 Hp | .42 mm |
| | (1.65 in.) |

| | |
|---------------------------|---|
| Number of Cylinders | 2 |
|---------------------------|---|

Displacement:

| | |
|------------|----------------|
| 5 HP | 113 cc |
| | (6.90 cu. in.) |

| | |
|----------------|-----------------|
| 6 & 8 Hp | 165 cc |
| | (10.07 cu. in.) |

Spark Plug:

| | |
|-----------|-------|
| NGK | BP6HS |
|-----------|-------|

| | |
|---------------------|-------------------|
| Electrode Gap | 0.8-0.9 mm |
| | (0.031-0.035 in.) |

| | |
|---------------------|-----|
| Ignition Type | CDI |
|---------------------|-----|

| | |
|-----------------------|--------|
| Carburetor Make | Mikuni |
|-----------------------|--------|

| | |
|----------------------------|-------------|
| Idle Speed (in gear) | 600-650 rpm |
|----------------------------|-------------|

| | |
|----------------------|----------|
| Fuel:Oil Ratio | See Text |
|----------------------|----------|

SIZES—CLEARANCES

| | |
|---------------------------|-------------------|
| Piston Ring End Gap | 0.10-0.30 mm |
| | (0.004-0.012 in.) |

| | |
|------------------------------------|---------------------|
| Piston to Cylinder Clearance | 0.052-0.067 mm |
| | (0.0020-0.0026 in.) |

| | |
|---------------------------|---------------------|
| Piston Pin Diameter | 11.996-12.000 mm |
| | (0.4723-0.4724 in.) |

Max. Crankshaft Runout at

| | |
|----------------------------|-------------|
| Main Bearing Journal | 0.05 mm |
| | (0.002 in.) |

Max. Connecting Rod Small

| | |
|----------------------|-------------|
| End Side Shake | 4.0 mm |
| | (0.160 in.) |

TIGHTENING TORQUES

| | |
|----------------------------------|------------------|
| Power Head Mounting Screws | 15-20 N-m |
| | (11-15 ft.-lbs.) |

| | |
|-----------------|----------------|
| Crankcase | 8-12 N-m |
| | (6-9 ft.-lbs.) |

| | |
|--------------------|------------------|
| Flywheel Nut | 60-70 N-m |
| | (44-52 ft.-lbs.) |

| | |
|----------------------------|------------------|
| Cylinder Head Screws | 20-26 N-m |
| | (15-19 ft.-lbs.) |

Standard Screws:

| | |
|------------|----------------|
| 5 mm | 2-4 N-m |
| | (1-3 ft.-lbs.) |

| | |
|------------|----------------|
| 6 mm | 4-7 N-m |
| | (3-5 ft.-lbs.) |

| | |
|------------|-----------------|
| 8 mm | 10-16 N-m |
| | (7-12 ft.-lbs.) |

| | |
|-------------|------------------|
| 10 mm | 22-35 N-m |
| | (16-26 ft.-lbs.) |

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel:oil ratio should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel:oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BV-18-15 carburetor is used on DT5 models, Mikuni

BV-18-14 is used on DT6 models and Mikuni BV-24-18 is used on DT8 models. Refer to Fig. S24-1 for exploded view. Initial setting of pilot air screw (13) should be 3/4 to 1-1/4 turns out from a lightly seated position on Models DT5 and DT8, and 1-3/4 to 2-1/4 turns out on Model DT6. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

Suzuki Dt 2service Manual

Sabine Zange



Suzuki Dt 2service Manual:

Suzuki Outboard Motor, DT2 ,1976* Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above Paperbound Books in Print ,1982 WALNECK'S CLASSIC CYCLE TRADER, MARCH 1995 Causey Enterprises, LLC, **The Cumulative Book Index** ,1975 A world list of books in the English language **Cumulative Book Index** ,1972 WALNECK'S CLASSIC CYCLE TRADER, FEBRUARY 2008 Causey Enterprises, LLC, *Cumulated Index to the Books* ,1972 Recueil Des Cours, Volume 100 (1960/II) Academie De Droit International De La Ha,1968-12-01 The Academy is a prestigious international institution for the study and teaching of Public and Private International Law and related subjects The work of the Hague Academy receives the support and recognition of the UN Its purpose is to encourage a thorough and impartial examination of the problems arising from international relations in the field of law The courses deal with the theoretical and practical aspects of the subject including legislation and case law All courses at the Academy are in principle published in the language in which they were delivered in the Collected Courses of the Hague Academy of International Law Subject Guide to Books in Print ,1997 **Whitaker's Books in Print** ,1998 American Book Publishing Record ,1984 **Boating** ,1978-07 *General Technical Report RMRS* ,2006 WALNECK'S CLASSIC CYCLE TRADER, MAY 2005 Causey Enterprises, LLC, *Nuclear Science Abstracts* ,1968-11 Deutsche Nationalbibliographie und Bibliographie der im Ausland erschienenen deutschsprachigen Veröffentlichungen ,1996 **Journeys on the Silk Road** Conrad Walters,Joyce Morgan,2011-07-01 The remarkable story of the world s oldest printed book begins in a meditation cave on the edge of the Gobi Desert In 1900 a monk who guarded the sacred Caves of the Thousand Buddhas in western China discovered a hidden library that had been sealed for more than a thousand years When explorer Aurel Stein arrived during a dangerous and secret journey in 1907 he persuaded the monk to part with some of the treasures including a copy of the Diamond Sutra dated AD868 Printed 500 years before Gutenberg s famous Bible the discovery has illuminated the spread of Buddhism along the Silk Road and coincided with the growing appeal of this ancient tradition in the West The Diamond Sutra a key teaching of the Buddha has influenced Jack Kerouac and the Beat Generation and continues to inspire the Dalai Lama Written by respected journalists Joyce Morgan and Conrad Walters Journeys on the Silk Road is an explorer s tale a literary investigation an evocation of the travelling power of the book and of the impact of a spiritual tradition that has resonated with the modern world WALNECK'S CLASSIC CYCLE TRADER, JANUARY 2008 Causey Enterprises, LLC, Antiquarian Bookman ,1966

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