

PARTS LIST & INSTRUCTIONS SIOUX VALVE FACE GRINDING MACHINES

Form 2137 Cuts 2-63/E Face 1 of 23



WARNINGS

For your own safety read instruction Manual before operating tool. Wear eye protection. Safety Instruction

- 1. Always handle granting wheels corefully. Do not use a wheel which has been dropped.
- Visually inspect all wheels for possible damage before mounting. Replace cracked wheel immediately. Refer to ANSI 67:1.
- Use only wheel flanges and flange screws furnished with this grinder (Left flange screw has left hand thread);
 (Right flange screw has right hand thread). Do not sighten wheel screws beyond 40 to 49.
- a. Stemove adjusting keys and wrenches before turning on. Always use guards.
- Advancement in transfer of several and several process.
 Advancement in transfer of several period.
- E. Use safety places when dressing the wheel or grinding.
- 2. Do not operate the machine without belt guard.
- 8. Keep recover and work area clean. Outland areas invite accidents.
- 5. CAUTION Keep hands away from grinding wheel edges.

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Sioux 620 Valve Grinder Manual

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