1.3 Safety precautions



The bowl of SELFJECTOR produces a large centrifugal force when it rotates. Wrong handling is very dangerous. Pay utmost attention according to the manual for operation, disassembly, reassembly, maintenance, checkup and etc. Use of non-genuine parts might damage SELFJECTOR or impair human safety. Be sure to employ genuine parts.

Perfectly assemble.

Many points of SELFJECTOR are connected by screws. When assembling, make sure tightening is complete. Running with poor tightening is very dangerous. Doubly make sure of secure tightening particularly of:

- (A) Bowl nut
- (B) Disc nut
- (C) Cap nut of Vertical shaft
- (D) Set bolt of Frame cover
- (E) Lock nut (hexagon) of Inlet pipe

Be sure that tally marks of the bowl and other so marked parts are aligned.

If the tally mark is excessively mis-aligned when the Bowl nut is tightened, contact our company or service agency.

Immediately stop if vibration is excessive.

Vibration of SELFJECTOR is caused by unbalance, ship oscillation, SELFJECTOR installation and etc. If the vibration is excessive, immediately stop SELFJECTOR without discharging sludge. Then, check for the cause and take necessary corrective action to

ensure safety before restarting SELFJECTOR.

To be more specific, if the vibration at the point A of Fig. 1-1 exceeds 100 μ m (peak to peak) at rated speed, stop SELFJECTOR.

Even if readings are below 100 μ m, continuous cruising ship vibrations 4-5 times higher than registered when external vibrating forces are small such as when the main engine is not in operation, could adversely affect the durability of SELFJECTOR. In such case, stop SELFJECTOR immediately. Then, check for the cause and take necessary corrective action to ensure safety before restarting SELFJECTOR as described above.

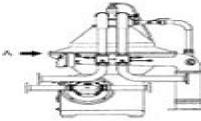


Fig. 1-1

Selfjector Purifier Manual

Arturo Cuomo

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