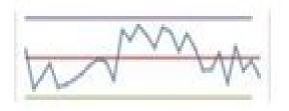
"Western Electric" Rules (1956)

8 consecutive points on same side of mean



6 consecutive points moving same direction



14 alternating up/down points in a row



- Any single point above or below 3-sigma LCL or UCL
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Katrin Zwirglmaier

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processes such as production lines and Internet traffic to ensure that they work stably and satisfactorily Along with covering traditional methods Introduction to Statistical Process Control describes many recent SPC methods that improve upon the more established techniques The author a leading researcher on SPC shows how these methods can handle new applications After exploring the role of SPC and other statistical methods in quality control and management the book covers basic statistical concepts and methods useful in SPC It then systematically describes traditional SPC charts including the Shewhart CUSUM and EWMA charts as well as recent control charts based on change point detection and fundamental multivariate SPC charts under the normality assumption The text also introduces novel univariate and multivariate control charts for cases when the normality assumption is invalid and discusses control charts for profile monitoring All computations in the examples are solved using R with R functions and datasets available for download on the author's website Offering a systematic description of both traditional and newer SPC methods this book is ideal as a primary textbook for a one semester course in disciplines concerned with process quality control such as statistics industrial and systems engineering and management sciences It can also be used as a supplemental textbook for courses on quality improvement and system management In addition the book provides researchers with many useful recent research results on SPC and gives quality control practitioners helpful guidelines on implementing up to date SPC techniques **Comprehensive Chemometrics** ,2009-03-09 Designed to serve as the first point of reference on the subject Comprehensive Chemometrics presents an integrated summary of the present state of chemical and biochemical data analysis and manipulation The work covers all major areas ranging from statistics to data acquisition analysis and applications. This major reference work provides broad ranging validated summaries of the major topics in chemometrics with chapter introductions and advanced reviews for each area The level of material is appropriate for graduate students as well as active researchers seeking a ready reference on obtaining and analyzing scientific data Features the contributions of leading experts from 21 countries under the guidance of the Editors in Chief and a team of specialist Section Editors L Buydens D Coomans P Van Espen A De Juan J H Kalivas B K Lavine R Leardi R Phan Tan Luu L A Sarabia and J Trygg Examines the merits and limitations of each technique through practical examples and extensive visuals 368 tables and more than 1 300 illustrations 750 in full color Integrates coverage of chemical and biological methods allowing readers to consider and test a range of techniques Consists of 2 200 pages and more than 90 review articles making it the most comprehensive work of its kind Offers print and online purchase options the latter of which delivers flexibility accessibility and usability through the search tools and other productivity enhancing features of ScienceDirect Run Related Probability Functions and their Application to Industrial Statistics Galit Shmueli,2000-06-01 Various procedures that are used in the field of industrial statistics include switching stopping rules between different levels of inspection These rules are usually based on a sequence of previous inspections and involve the concept of runs A run is a sequence of identical events such as a sequence of successes in a slot machine However waiting

for a run to occur is not merely a superstitious act In quality control as in many other fields e g reliability of engineering systems DNA sequencing psychology ecology and radar astronomy the concept of runs is widely applied as the underlying basis for many rules Rules that are based on the concept of runs or run rules are very intuitive and simple to apply for example use reduced inspection following a run of 5 acceptable batches In fact in many cases they are designed according to empirical rather than probabilistic considerations. Therefore there is a need to investigate their theoretical properties and to assess their performance in light of practical requirements In order to investigate the properties of such systems their complete probabilistic structure should be revealed Various authors addressed the occurrence of runs from a theoretical point of view with no regard to the field of industrial statistics or quality control The main problem has been to specify the exact probability functions of variables which are related to runs This problem was tackled by different methods especially for the family of order k distributions some of them leading to expressions for the probability function In this work we present a method for computing the exact probability functions of variables which originate in systems with switching or stopping rules that are based on runs including k order variables as a special case We use Feller's 1968 methods for obtaining the probability generating functions of run related variables as well as for deriving the closed form of the probability function from its generating function by means of partial fraction expansion We generalize Feller's method for other types of distributions that are based on runs and that are encountered in the field of industrial statistics We overcome the computational complexity encountered by Feller for computing the exact probability function using efficient numerical methods for finding the roots of polynomials simple recursive formulas and popular mathematical software packages e g Matlab and Mathematica We then assess properties of some systems with switching stopping run rules and propose modifications to such rules **Fundamentals of Semiconductor Manufacturing and Process Control Gary S.** May, Costas J. Spanos, 2006-05-26 A practical guide to semiconductor manufacturing from processcontrol to yield modeling and experimental design Fundamentals of Semiconductor Manufacturing and Process Controlcovers all issues involved in manufacturing microelectronic devices and circuits including fabrication sequences process control experimental design process modeling yield modeling and CIM CAMsystems Readers are introduced to both the theory and practice of all basic manufacturing concepts Following an overview of manufacturing and technology the textexplores process monitoring methods including those that focus onproduct wafers and those that focus on the equipment used toproduce wafers Next the text sets forth some fundamentals of statistics and yield modeling which set the foundation for adetailed discussion of how statistical process control is used to analyze quality and improve yields The discussion of statistical experimental design offers readers apowerful approach for systematically varying controllable processconditions and determining their impact on output parameters that measure quality The authors introduce process modeling concepts including several advanced process control topics such asrun by run supervisory control and process and equipmentdiagnosis Critical coverage includes the

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Resources in Education ,1997-07

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