

WARNING: The following bearing adjustments are very important. Incorrect adjustment will increase bearing wear, reduce braking action, and may affect front drive hub engagement, which could result in serious personal injury or death.

Model W578027

1. Torque spindle nut to 100 inch lbs.
2. Rotate wheel hub several revolutions.
3. Rotate front axle several revolutions and torque spindle nut to 75 inch lbs. **NOTE:** To rotate front axles, raise rear of machine and rotate rear wheels.
4. Install safety wire.

NOTE: Final spindle nut torque should be between 50 and 100 inch lbs.

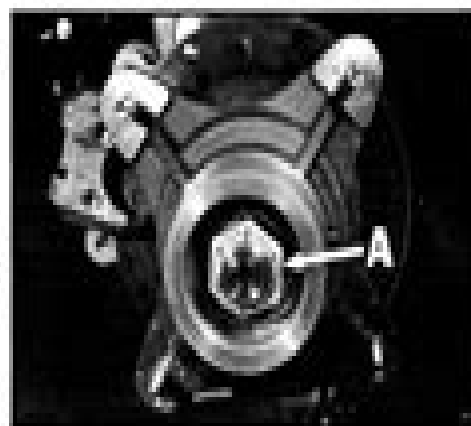
4x4 Models with FlexLoc Nut

1. Torque spindle nut (A) to 400 inch lbs. more than rolling torque and back nut off 1/2 turn. **NOTE:** Some 1994 and all 1995 to current models have left hand threads on left spindle.
2. Tighten nut again and read the force it takes to rotate the lock nut (nut rolling torque). **NOTE:** Rolling torque on FlexLoc nuts should be 75 to 400 inch lbs. If the rolling torque is less than 75 inch lbs. the nut should be replaced. To achieve the final torque, add the nut rolling torque plus 100 inch lbs.

Example:

Rotating nut torque	= 125 inch lbs.
Plus bearing preload	= 100 inch lbs.
Final nut torque	= 225 inch lbs.

3. Rotate the hub and front drive axle. Re-torque to the reading recorded in step 2.
4. Some models will have a stake nut. Never re-use a stake nut. Replace with a FlexLoc™ nut. **NOTE:** A FlexLoc™



Polaris Pheonix 200 Atv Workshop Repair Manual All Models Covered

Alan Ahlstrand, Ken Freund



Polaris Pheonix 200 Atv Workshop Repair Manual All Models Covered:

The Producer's Masterguide Shmuel Bension,1989 **Thomas Register** ,2004 **Polaris 250 to 500 cc ATVs** Max Haynes, Haynes Publishing, 1999-11-15 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide *Polaris ATVs 250-800cc, '98-'07* Alan Ahlstrand, Ken Freund, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **Yamaha YFS200 Blaster ATV** Alan Ahlstrand, John Harold Haynes, 1998 Models covered YFS200 Blaster 1988 through 1998 Haynes Yamaha Xs1100 Fours Owners Workshop Manual, 1977-1980 Pete Shoemark, 1981-01-01 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer

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