



- Lubricate the cylinder head bolt ① and ② threads and mating surface with molybdenum disulfide grease.
- Lubricate the cylinder head bolts ③ threads and mating surface with engine oil.

### 3. Tighten:

- cylinder head bolts ①:  $l = 135 \text{ mm (5.31 in)}$   
 $\leq 35 \text{ Nm (3.5 m} \cdot \text{kg, 25 ft} \cdot \text{lb)}$
- cylinder head bolts ②:  $l = 145 \text{ mm (5.71 in)}$   
 $\leq 35 \text{ Nm (3.5 m} \cdot \text{kg, 25 ft} \cdot \text{lb)}$
- cylinder head bolts ③  
 $\leq 38 \text{ Nm (3.8 m} \cdot \text{kg, 27 ft} \cdot \text{lb)}$
- cylinder head bolts ④  
 $\leq 10 \text{ Nm (1.0 m} \cdot \text{kg, 7.2 ft} \cdot \text{lb)}$

### NOTE:

Tighten the cylinder head bolts in the proper tightening sequence as shown and torque them in two stages.

# Yamaha Grizzly Torque Specs

**K Payea**



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