



DT230

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4TP3-AE1



YAMAHA

An Official Yamaha Service Manual

SERVICE MANUAL

CYLINDER HEAD, CYLINDER, PISTON AND YPVS VALVE

ENG



REMOVING THE CYLINDER HEAD

1. Remove:
- cylinder head nut

NOTE:

Loosen each nut 1/2 of a turn at a time. After all of the nuts are fully loosened, remove them.



REMOVING THE CYLINDER AND PISTON

1. Remove:
- piston pin clip ①
 - piston pin ②
 - piston ③

CAUTION:

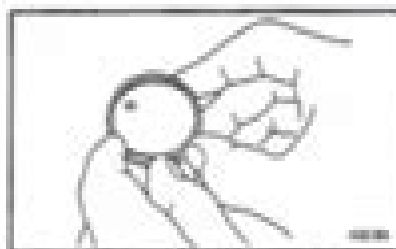
Do not use a hammer to drive the piston pin out.

NOTE:

- Before removing the piston pin clip, cover the crankcase opening with a clean rag to prevent the piston pin clip from falling into the crankcase.
- Before removing the piston pin, deburr the piston pin clip's groove and the piston's pin bore area. If both areas are deburred and the piston pin is still difficult to remove, remove it with the piston pin puller ④.



Piston pin puller set
90880-01304



2. Remove:
- top ring
 - 2nd ring

NOTE:

When removing a piston ring, open the end gap with your fingers and lift the other side of the ring over the piston crown.

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