

SCVT Main Exam - March, 2018
SEMESTER - I
WELDER
(Theory)

Time : 03 Hrs.

Max. Marks : 150

1. वायुमण्डल की हवा में ऑक्सीजन का आयतन होता है -
 (A) 25%
 (B) 20.93%
 (C) 15.6%
 (D) 18.7%
2. स्टील रस _____ धातु का बनाया जाता है -
 (A) माइल्ड स्टील
 (B) फोर्ज्ड स्टील
 (C) कार्बन स्टील
 (D) स्टेनलेस स्टील/सिप्रिंग स्टील
3. TIG वेल्डिंग में _____ इलेक्ट्रिक प्रयोग किया जाता है।
 (A) कार्बन
 (B) टंगस्टन
 (C) मेटल
 (D) उपरोक्त सभी
4. वेल्ड के पर्यून की गहराई को _____ कहते हैं।
 (A) वेल्ड डेप्थ
 (B) पेनीट्रेशन
 (C) रूट डेप्थ
 (D) लाजलेग्थ
5. सोल्डर का गलनांक कम करने के लिए _____ धातु मिलाई जाती है -
 (A) टिन
 (B) बिस्मिथ
 (C) जेड
 (D) सिल्वर
6. ओहम के सिद्धान्त के अनुसार -
 (A) $R = V / I$
 (B) $R = T/V$
 (C) $R = V \times I$
 (D) उपरोक्त कोई नहीं
7. उष्मा ऊर्जा को विद्युत ऊर्जा में बदलने का सूत्र _____ है।
 (A) $H = PRT$
 (B) $H = VRT$
 (C) $H = IRT$
 (D) $H = R/I$
8. न्यूट्रल फ्लेम के दहन का अनुपाती है -
 (A) 1 : 3
 (B) 2 : 3
 (C) 1 : 2
 (D) 1 : 1
9. एक इंच _____ मिमी होते हैं।
 (A) 10.0 मिमी.
 (B) 25.4 मिमी.
 (C) 25.0 मिमी.
 (D) 2.54 मिमी.
10. टार्च को बन्द करते समय पहले किस गैस के वाल्व को बन्द करते -
 (A) ऑक्सीजन
 (B) दोनों एक साथ
 (C) एसीटलीन
 (D) इधमानुसार किसी को भी
11. माइल्ड स्टील का ज्वलनांक _____ होता है।
 (A) 1500 °C
 (B) 1400 °C
 (C) 1360 °C
 (D) 1300 °C
12. आर्क वेल्डिंग में विद्युत धारा प्रयोग की जाती है -
 (A) DC
 (B) DC & AC
 (C) AC
 (D) उपरोक्त में से कोई नहीं

Welder Quation Paper Scvt 2014

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Table of Contents Welder Quation Paper Scvt 2014

1. Understanding the eBook Welder Quation Paper Scvt 2014
 - The Rise of Digital Reading Welder Quation Paper Scvt 2014
 - Advantages of eBooks Over Traditional Books
2. Identifying Welder Quation Paper Scvt 2014
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Welder Quation Paper Scvt 2014
 - User-Friendly Interface
4. Exploring eBook Recommendations from Welder Quation Paper Scvt 2014
 - Personalized Recommendations
 - Welder Quation Paper Scvt 2014 User Reviews and Ratings
 - Welder Quation Paper Scvt 2014 and Bestseller Lists
5. Accessing Welder Quation Paper Scvt 2014 Free and Paid eBooks
 - Welder Quation Paper Scvt 2014 Public Domain eBooks
 - Welder Quation Paper Scvt 2014 eBook Subscription Services
 - Welder Quation Paper Scvt 2014 Budget-Friendly Options
6. Navigating Welder Quation Paper Scvt 2014 eBook Formats

- ePub, PDF, MOBI, and More
 - Welder Quation Paper Scvt 2014 Compatibility with Devices
 - Welder Quation Paper Scvt 2014 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Welder Quation Paper Scvt 2014
 - Highlighting and Note-Taking Welder Quation Paper Scvt 2014
 - Interactive Elements Welder Quation Paper Scvt 2014
 8. Staying Engaged with Welder Quation Paper Scvt 2014
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Welder Quation Paper Scvt 2014
 9. Balancing eBooks and Physical Books Welder Quation Paper Scvt 2014
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Welder Quation Paper Scvt 2014
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Welder Quation Paper Scvt 2014
 - Setting Reading Goals Welder Quation Paper Scvt 2014
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Welder Quation Paper Scvt 2014
 - Fact-Checking eBook Content of Welder Quation Paper Scvt 2014
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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