

S : Tighten the fasteners following the sequence specified in this text.

# Engine Part Tightening Torque:

Part	Dia. x Pitch (mm)	Quantity	Torque		Remark	See Page
			kg-m	ft-lbs		
Air suction valve cover bolts (US model)	6 x 1.0	8*	1.0	87 in-lbs	—	6-17
Alternator cover Allen bolts	6 x 1.0	8	—	—	A	6-35
Alternator rotor bolt	12 x 1.25	1	16.0	116	—	6-34
Alternator stator Allen bolts	6 x 1.0	3	1.0	87 in-lbs	A	6-34
Breather cover bolt	8 x 1.25	1	0.60	52 in-lbs	—	6-28
Camshaft bearing cap bolts	6 x 1.0	16	1.7	12.0	S	6-21
Camshaft chain anti-jumping bolt	8 x 1.25	1	—	—	A	6-50
Camshaft chain tensioner cap	18 x 1.5	1	2.8	20	—	6-22
Camshaft sprocket bolts	6 x 1.0	4	1.5	11.0	A	6-19
Carburetor holder Allen bolts	6 x 1.0	8	—	—	A	—
Clutch hub nut	20 x 1.5	1	13.0	94	—	6-39
Clutch release mounting screws	6 x 1.0	2	—	—	A	6-31
Clutch spring bolts	6 x 1.0	5	0.90	78 in-lbs	—	6-39
Crankcase bolts						
Upper half side	6 x 1.0	5	1.0	87 in-lbs	—	6-46
Lower half side	6 x 1.0	16	1.0	87 in-lbs	A	6-46
Lower half side	8 x 1.25	8	2.5	18.0	A, S	6-46
Crankshaft main bearing cap bolts	8 x 1.25	4	2.5	18.0	S	6-50
Cylinder head						
Bolts	6 x 1.0	2	1.2	104 in-lbs	S	6-18
Nuts	10 x 1.25	12	4.0	29	S	6-18
Cylinder head cover bolts	6 x 1.0	24*	1.0	87 in-lbs	—	6-17
Engine drain plug	20 x 1.5	1	3.0	22	—	2-4
Engine mounting bolts						

# What Are Cylinder Bolt Torque Specs For Suzuki Rm85

**Siddappa N.Byrareddy**



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